# Convergent Reflective Photoelectric Sensor Amplifier Built-in

FIBER SENSORS Related Information

LASER **SENSORS** 

MICRO PHOTOELECTRIC **SENSORS** 

AREA SENSORS

LIGHT CURTAINS

PRESSURE / **FLOW** SENSORS INDUCTIVE PROXIMITY **SENSORS** 

PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS

WIRE-SAVING SYSTEMS

MEASUREMENT SENSORS

STATIC CONTROL

**ENDOSCOPE** 

LASER MARKERS

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HUMAN MACHINE INTERFACES

ENERGY CONSUMPTION VISUALIZATION COMPONENTS

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Power Supply Built-in Amplifier-separated

> CX-400 EX-10 EX-20 EX-30

EX-40 CX-440 EQ-30 EQ-500 MQ-W

RX-LS200

RT-610

■ General terms and conditions...... F-17

■ Glossary of terms / General precautions ..... P.1359~ / P.1405

■ Sensor selection guide ...... P.283~ ■ Korea's S-mark......P.1410





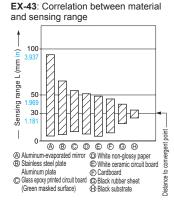


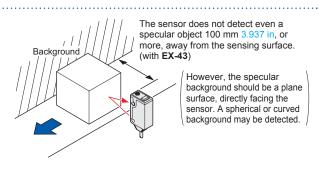


# Reliable object detection in limited area

### Stable convergent distance sensing

Due to convergent distance sensing, the color or material of the object has almost no effect. Further, the background also has very little effect, enabling stable sensing.

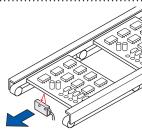




#### **FUNCTIONS**

**EX-43T** Variable OFF-delay timer

The spot-beam type EX-43T is incorporated with an OFFdelay timer. The variable OFF-delay timer is useful for detecting a printed circuit board regardless of small holes, cutouts, or electronic parts on it.



**Time Chart** Sensing condition ON Output operation (Light-ON) Timer period: T = 0.1 to 1 sec. approx.

## **MOUNTING / SIZE**

Compact size (W10 × H30 × D18 mm W0.394 × H1.181 × D0.709 in)

It can be installed in a limited space.

#### **VARIETIES**

### Various applications

# Diffused beam type Sensing area

Even in a limited sensing area, the sensor is not affected by small perforations or unevenness. It is suitable for presence detection.

# Spot-beam type Sensing point

Visible red spot beam allows easy targetting.

It is suitable for positioning because of its 0.05 mm 0.002 in repeatability.

LIGHT CURTAINS

PRESSURE FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

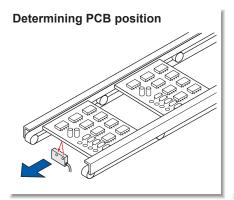
PARTICULAR USE SENSORS

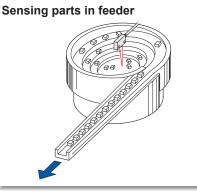
SENSOR OPTIONS

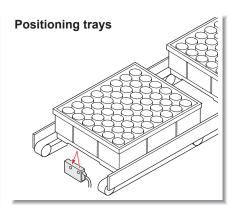
MEASURE-MENT SENSORS

CONTROL ENDOSCOPE

#### APPLICATIONS







#### **ORDER GUIDE**

Туре	Appearance	Sensing range (Note 1)	Model No.	Output	Sensitivity adjuster	Timer function	Emitting element
Diffused beam type		5 to 38 mm 0.197 to 1.496 in (Convergent point: 20 mm 0.787 in)	EX-42	NPN open-collector transistor			Infrared LED
		10 to 70 mm 0.394 to 2.756 in (Convergent point: 40 mm 1.575 in)	EX-44		Incorporated		
Spot-beam type		20 to 35 mm 0.787 to 1.378 in (Convergent point: 30 mm 1.181 in)	EX-43		moorporated		Red LED
Spot-be With timer			EX-43T			Incorporated	

NOTE: Mounting bracket is not supplied with the sensor. Please select from the range of optional sensor mounting brackets (two types).

Note: The sensor does not detect even a specular background if it is separated by the distance specified below. EX-42...150 mm 5.906 in or more, EX-44...300 mm 11.811 in or more, EX-43 and EX-43T...100 mm 3.937 in or more

These are typical values. However, the specular background should be a plane surface, directly facing the sensor. A spherical or curved background may be detected.

#### 5 m 16.404 ft cable length type

5 m 16.404 ft cable length type (standard: 2 m 6.562 ft) is also available. When ordering this type, suffix "-C5" to the model No.

(e.g.) 5 m 16.404 ft cable length type of EX-42 is "EX-42-C5".

#### **OPTIONS**

Designation Model No.		Description			
Sensor mounting	MS-EX40-1	Rear mounting bracket			
bracket	MS-EX40-2	Bottom mounting bracket			
	MS-AJ1	Horizontal mounting type	Danie assault.		
Universal sensor	MS-AJ2	Vertical mounting type	Basic assembly		
mounting stand (Note)	MS-AJ1-A	Horizontal mounting type	Lateral arm assembly		
(11010)	MS-AJ2-A	Vertical mounting type	Lateral arm assembly		

Note: Refer to the universal sensor mounting stand MS-AJ pages for details.

## Sensor mounting bracket

• MS-EX40-1



Two M3 (length 16 mm 0.630 in) screws with washers are attached.



Swivel: 360° rotation

adjustment: 150 mm

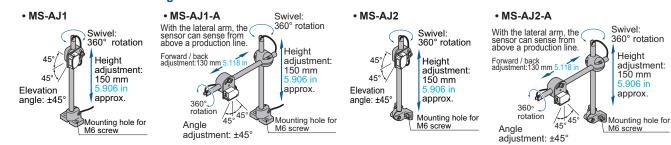
Height

approx.

• MS-EX40-2

Two M3 (length 16 mm 0 in) screws with washers are attached

#### Universal sensor mounting stand



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Power Supply Built-in

CX-400 EX-10

EX-20 EX-30

EX-40 CX-440

EQ-30 EQ-500

MQ-W RX-LS200

RX RT-610

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CURING SYSTEMS

Power Supply Built-in

CX-400 EX-10 EX-20 EX-30 EX-40

I/O circuit diagram CX-440 EQ-30 EQ-500 MQ-W RX-LS200 RT-610

### **SPECIFICATIONS**

_		Diffused	Diffused beam type		Spot-beam type		
	Ту	De	Long sensing range		With timer		
Item	n Model N	o. <b>EX-42</b>	EX-44	EX-43	EX-43T		
Sensing range		5 to 38 mm 0.197 to 1.496 in (Conv. point: 20 mm 0.787 in) with white non-glossy paper (50 × 50 mm 1.969 × 1.969 in)	10 to 70 mm 0.394 to 2.756 in (Conv. point: 40 mm 1.575 in) with white non-glossy paper (50 × 50 mm 1.969 × 1.969 in)	20 to 35 mm 0.787 to 1.378 in (Conv. point: 30 mm 1.181 in) with white non-glossy paper (50 × 50 mm 1.969 × 1.969 in)			
Min. sensing object		Ø0.2 mm Ø0.008 in copper wire (Setting distance: 20 mm 0.787 in)	ø0.2 mm ø0.008 in copper wire (Setting distance: 40 mm 1.575 in)	ø0.03 mm ø0.001 in gold wire (Setting distance: 30 mm 1.181 in)			
Hysteresis		15 % or less of operation distance with white non-glossy paper (50 × 50 mm 1.969 × 1.969 in)		10 % or less of operation distance with white non-glossy paper (50 × 50 mm 1.969 × 1.969 in)			
Repeatability (perpendicular to sensing axis)		0.1 mm 0.004 in or less (Setting distance: 20 mm 0.787 in)	0.2 mm 0.008 in or less (Setting distance: 40 mm 1.575 in)	0.05 mm 0.002 in or less (Setting distance: 30 mm 1.181 in)			
Supply voltage		12 to 24 V DC ±10 % Ripple P-P 10 % or less					
Current consumption		35 mA or less					
Output		NPN open-collector transistor  • Maximum sink current: 100 mA  • Applied voltage: 30 V DC or less (between output and 0 V)  • Residual voltage: 1.5 V or less (at 100 mA sink current)  0.4 V or less (at 16 mA sink current)					
	Utilization category	DC-12 or DC-13					
	Output operation	Light-ON					
	Short-circuit protection	Incorporated					
Response time		0.5 ms or less					
Operation indicator		Red LED (lights up when the output is ON)					
Stability indicator		Green LED (lights up under stable light received condition or stable dark condition)					
Sensitivity adjuster			Continuously variable adjuster		<del></del>		
Timer function				Variable OFF-delay timer (0.1 to 1 sec. approx.) (Note 2)			
	Pollution degree	3 (Industrial environment)					
4)	Protection	IP67 (IEC)					
Environmental resistance	Ambient temperature	–25 to +55 °C −13 to +131 °F (No dew condensation or icing allowed), Storage: –30 to +70 °C −22 to +158 °F					
ssist	Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH					
ial re	Ambient illuminance	Incandescent light: 3,000 tx at the light-receiving face					
nen	EMC	EN 60947-5-2					
ronr	Voltage withstandabilit	1,000 V AC for one min. between all supply terminals connected together and enclosure					
Envi	Insulation resistance	$20~\text{M}\Omega$ , or more, with 250 V DC megger between all supply terminals connected together and enclosure					
	Vibration resistance	10 to 500 Hz frequency, 3 mm 0.118 in amplitude (20 G max.) in X, Y and Z directions for two hours each					
	Shock resistance	500 m/s² acceleration (50 G approx.) in X, Y and Z directions for three times each					
Emit	ting element	Infrared LED (Peak emission wavelength: 880 nm 0.035 mil, modulated) Red LED (Peak emission wavelength: 680 nm 0.027 mil, modulated)					
Material		Polyalylate					
Cable		0.2 mm <sup>2</sup> 3-core cabtyre cable, 2 m 6.562 ft long					
Cable extension		Extens	Extension up to total 100 m 328.084 ft is possible with 0.3 mm², or more, cable.				
Weight		Net weight: 45 g approx., Gross weight: 70 g approx.					
Accessory		Adjusting screwdriver: 1 pc.					

Notes: 1) Where measurement conditions heve not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F. 2) The timer is always effective.

## I/O CIRCUIT AND WIRING DIAGRAMS

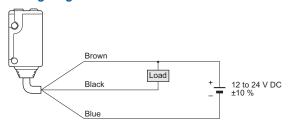
#### Color code (Brown) +V · circuit Load (Black) Output \_ 12 to 24 V DC • ±10 % Tr 100 mA max. **∡**Z⊳ (Blue) 0 V

Symbols ... D : Reverse supply polarity protection diode ZD: Surge absorption zener diode Tr : NPN output transistor

→ Users' circuit

Internal circuit -

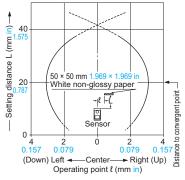
### Wiring diagram



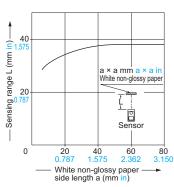
## SENSING CHARACTERISTICS (TYPICAL)

#### **EX-42**

#### Sensing field



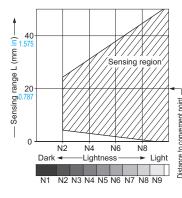
#### Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (white non-glossy paper  $50 \times 50 \text{ mm } 1.969 \times 1.969 \text{ in}$ ), the sensing range shortens, as shown in the left graph.

For plotting the left graph, a sensor having a sensitivity such that it can just detect a 50 × 50 mm 1.969 × 1.969 in white non-glossy paper at a distance of 38 mm 1.496 in has been used.

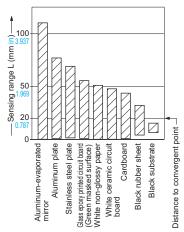
#### Correlation between lightness and sensing range



The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

Lightness shown on the left may differ slightly from the actual object condition.

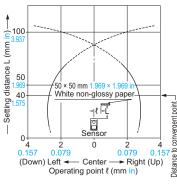
#### Correlation between material (50 × 50 mm 1.969 × 1.969 in) and sensing range



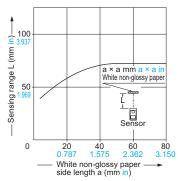
The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph.

#### **EX-44**

#### Sensing field



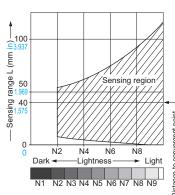
#### Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (white non-glossy paper  $50 \times 50 \text{ mm } 1.969 \times 1.969 \text{ in}$ ), the sensing range shortens, as shown in the left graph.

For plotting the left graph, the sensitivity has been set such that a 50 × 50 mm 1.969 × 1.969 in white non-glossy paper is just detectable at a distance of 70 mm 2.756 in.

#### Correlation between lightness and sensing range

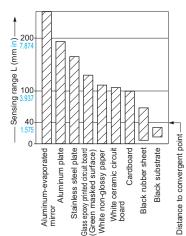


The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

The graph is drawn for the maximum sensitivity setting.

Lightness shown on the left may differ slightly from the actual object condition.

### Correlation between material (50 × 50 mm 1.969 × 1.969 in) and sensing range



The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster.

The graph is drawn for the maximum sensitivity setting.

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Selection Guide Amplifier Built-in Power Supply Built-in

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CX-400 EX-10

EX-20

EX-30

EX-40 CX-440

EQ-30

EQ-500 MQ-W

RX-LS200 RX

RT-610

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MACHINE VISION SYSTEMS CURING SYSTEMS

Power Supply Built-in

CX-400 EX-10 EX-20 EX-30 EX-40

CX-440 EQ-30 EQ-500 MQ-W

RX-LS200

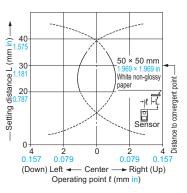
#### RX RT-610

# the power supply is switched on.

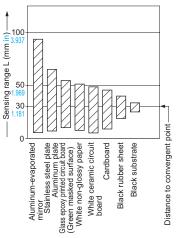
## SENSING CHARACTERISTICS (TYPICAL)

#### EX-43 EX-43T

#### Sensing field



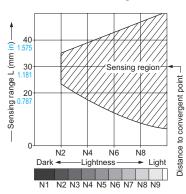
#### Correlation between material (50 × 50 mm 1.969 × 1.969 in) and sensing range



The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster.

The graph is drawn for the maximum sensitivity setting. However, EX-43T does not incorporate the sensitivity adjuster.

#### Correlation between lightness and sensing range



The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

The graph is drawn for the maximum sensitivity setting. However, EX-43T does not incorporate the sensitivity adjuster.

Lightness shown on the left may differ slightly from the actual object condition.

Refer to General precautions.

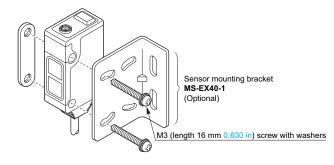
· Never use this product as a sensing device for personnel protection. In case of using sensing devices for

PRECAUTIONS FOR PROPER USE

personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

#### Mounting

· With the optional sensor mounting bracket, the tightening torque should be 0.5 N·m or less.



Do not use during the initial transient time (50 ms) after

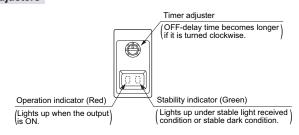
• The variable OFF-delay timer prolongs the output for a certain period (0.1 to 1 sec. approx.). It is useful when the connected device has a slow

response time or when small objects are sensed and the

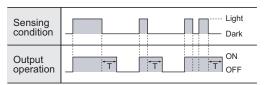
signal width is small. (The timer is always effective.)

Timer function (Only for EX-43T)

#### **Adjusters**



#### Time chart



Timer period: T = 0.1 to 1 sec. approx.

## DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

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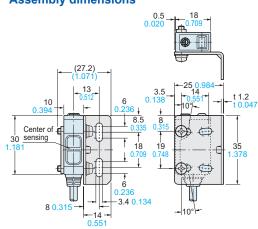
#### EX-42 EX-44 EX-43 EX-43T

Stability indicator Sensitivity adjuster (Note) Operation indicator (Red) 10 receiving part Center of Beam-12.5 emitting part ø3.7 ø0.146 cable, 2 m 6.562 ft long 2-ø3.2 ø0.126 mounting holes

Note: EX-42 does not incorporate it. In **EX-43T**, it is the timer adjuster.

#### MS-EX40-1

**Assembly dimensions** 



1 25 0.984 19 3.2 0.126

> Material: Stainless steel (SUS304) Two M3 (length 16 mm 0.630 in) screws with washers are attached.

# MS-EX40-2

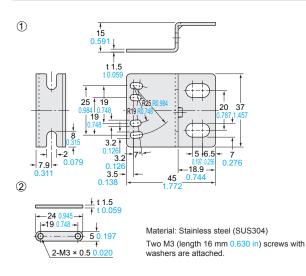
-24 0.945 -+19 0.748 -

2-M3 × 0.5 0.020

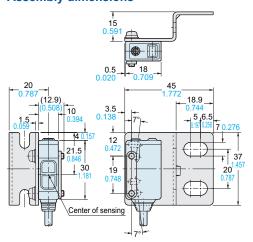
2

Sensor mounting bracket (Optional)

Sensor mounting bracket (Optional)



#### **Assembly dimensions**



Power Supply Built-in

CX-400 EX-10

EX-20 EX-30

EX-40 CX-440

EQ-30 EQ-500

MQ-W

RX-LS200 RX

RT-610