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Metal-sheet

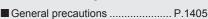
GP-X

## High Accuracy Eddy Current Type Displacement Sensor

# **GP-A** SERIES

Related Information

- General terms and conditions...... F-17
- Glossary of terms......P.1397
- Sensor selection guide ...... P.967~





# Resolution 0.04 % F.S., Linearity ±0.5 % F.S., IP67g environment resistance

## **Accurate measurement of minute displacements**

Minute displacement of metallic objects can be accurately measured with a resolution of 0.04 % F.S.

GP-A5S (For 1 mm 0.039 in sensing type)
Resolution: 0.4 µm 0.016 mil

## **ENVIRONMENTAL RESISTANCE**

## The sensor head protected as per IP67g (JEM)

With IP67g environment resistance, various measurements are possible under many different conditions.

#### **FUNCTIONS**

#### Equipped with a zero-adjustment function

By pressing the zero-adjustment button, you can reset the output voltage to 0 V with one touch. (Resets the current output to 4 mA)

This function comes in handy when performing tolerance diagnosis of a masterwork to be used as the standard. Easy adjustment for product changes.

Remote operation is also possible by way of an external input.

#### MOUNTING

#### Sensor heads can be mounted in narrow spaces

If mounting standard types and different frequency types parallel to each other, they use up one-third the space needed for mounting compared to the same models. In addition, the **GP-A14F** type can be mounted close together and the sensor heads can be set in a narrow range for distortion and other difficult measurements.

## Linearity ±0.5 % F.S.

Displacement is accurately output since it incorporates a high accuracy linearity correction circuit.

#### **BASIC PERFORMANCE**

#### Stable temperature characteristics

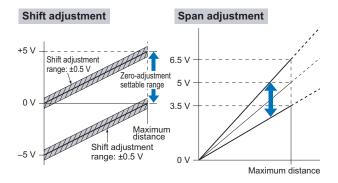
These sensor heads boast a 2 mm 0.079 in or more sensing range enabling 0.03 % F.S./°C. (Excluding the different frequency type).

**GP-A8S** (For 2 mm 0.079 in sensing type)
Temperature characteristics: 0.6 μm/°C 0.024 mil/°C

## **OPERABILITY**

#### Fine adjustment of output

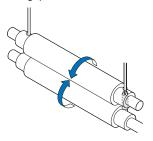
Fine adjustment according to the sensing conditions is possible with shift and span functions.

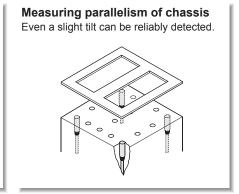


## **APPLICATIONS**

## Measuring gap between rollers

Fine gap measurement is possible to control the gap between rollers.





## ORDER GUIDE

	Appea	urance (mm in)				
Туре	Sensor heads	Sensing range		Set model No.	Output	
For 1 mm 0.039 in sensing Non-threaded type sensor head Different	Ø5.4 Ø0.213		0 to 1 mm	GP-A5S		
For 1 mm 0.0 Non-thre sensor h	17 0.669		0 to 0.039 in	GP-A5SI		
aded type				0 to 2 mm	GP-A8S	
For 2 mm 0.079 in sensing If readed type Non-threaded type nsor head sensor head Different Different	Ø8.315 17 0.669	90	0 to 0.079 in	GP-A8SI		
mm 0.0		67 2.638	0 to 2 mm	GP-A10M	Analog voltage  • Output voltage:  0 to 5 V	
[도 s ] 등	M10 17 0.669	2.638	0 to 0.079 in	GP-A10MI	Analog current  Output current:  4 to 20 mA	
7 in sensing ed type nead		53 2.087	0 to 5 mm 0 to 0.197 in	GP-A12ML	4 10 20 1114	
For 5 mm 0.197 in sensing Threaded type sensor head Different	M12 21 0.827			GP-A12MLI		
8 in sensing Ising sor head	5.4		0 to 3 mm	GP-A14F		
For 3 mm 0.118 in sensing For 5 mm 0.197 in sensing Front sensing Threaded type type sensor head sensor head Different Different	15 34 1.339 0.591		0 to 0.118 in	GP-A14FI		

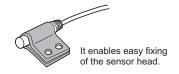
Please ensure to order the sensor head and the amplifier as a set. The set is calibrated and delivered.

## **OPTIONS**

Туре	Model No.	Description
Sensor head	MS-SS5	Mounting bracket for GP-A5S(I)
mounting bracket	MS-SS8	Mounting bracket for GP-A8S(I)

## Sensor head mounting bracket

- MS-SS5
- · MS-SS8



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## **SPECIFICATIONS**

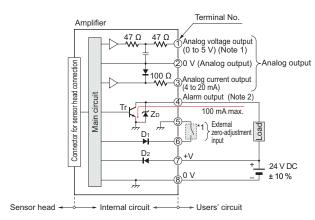
Туре		For 1 mm 0.0	039 in sensing	Fo	or 2 mm 0.0	79 in sensir	ng	For 5 mm 0.1	97 in sensing	For 3 mm 0.1	118 in sensing
		Non-threaded type sensor head		Non-threaded type sensor head Threaded type sensor head		Threaded type sensor head		Front sensing t	ype sensor head		
			Different frequency		Different frequency		Different frequency		Different frequency		Different frequence
Item Se	t model No.	GP-A5S	GP-A5SI	GP-A8S	GP-A8SI			GP-A12ML	GP-A12MLI	GP-A14F	GP-A14FI
Sensing range		0 to 1 mm (	0 to 0.039 in		0 to 2 mm (	to 0.079 in		0 to 5 mm (	to 0.197 in	0 to 3 mm (	) to 0.118 in
Standard sensing of	bject		× 8 × t 1 mm 15 × t 0.039 in		ron sheet 12 .472 × 0.472	× 12 × t 1 mm × t 0.039 in	1	Iron sheet 30 1.181 × 1.181	× 30 × t 1 mm × t 0.039 in	Iron sheet 15 0.591 × 0.591	× 15 × t 1 mm I × t 0.039 in
Supply voltage					24 V D0	C ±10 % Rip	ple P-P 10 %	or less			
Current consumption	on					150 mA	or less				
Analog output (Analog voltage output Analog current output)		Analog voltage Analog current Output voltage: 0 to 5 V Output impedance: 100 Ω approx.  Analog current Output current: 4 to 20 mA Load resistance: 0 to 350 Ω									
Response fre	quency				-	1.6 kHz	(-3 dB)				
Resolution						0.04 %	6 F.S.				
Linearity						Within ±0	.5 % F.S.				
Alarm output				• Max • App	lied voltage:	ansistor urrent: 100 m/ 30 V DC or le : 1.6 V or less 0.4 V or less	ss (between a (at 100 mA	sink current)			
Output operat	tion		Turns ON	when the se	nsor head co	nnection is in	proper or the	e sensor hea	d cable is dis	connected	
Short-circuit p	rotection										
External zero-adjustment input		Input condition: Non-voltage contact or NPN open-collector transistor input Signal condition: Low 0 to 1 V (duration 30 ms or more) High 5 to 30 V, or open Operation: Low External zero-adjustment setting High External zero-adjustment ineffective									
Zero-adjustment setting method		Push button setting / External input setting									
Power indicator		Green LED (lights up when the power is ON)									
Over indicator		Orange LED (lights up when sensing range is exceeded)									
Alarm indicator		Yellow LED (lights up when the alarm output is ON)  ①Shift adjustment (by push-buttons), ②Span adjustment (by 14-turn adjuster)									
Adjustments				①Shift adjus ⊤	tment (by pus	sh-buttons), 🤇	Span adjus	tment (by 14-	turn adjuster	)	
Temperature characteristics (Note 2)	Sensor head	0.020	um/°C mil/°C	0.6 µm/°C 0.024 mil/°C	1 μm/°C 0.039 mil/°C		1 μm/°C 0.039 mil/°C	1.5 µm/°C 0.059 mil/°C		0.9 μm/°C 0.035 mil/°C	
(11010 2)	Amplifier	0.4 μm/°C	0.016 mil/°C		0.8 μm/°C	0.031 mil/°C	D67~ ( IEM)	2.0 μm/°C	0.079 mil/°C	1.2 μm/°C	0.047 mil/°C
Protection	Sensor head Amplifier					IP67 (IEC), I	P67g (JEW)				
	·			10 to ±	55 °C ±14 to	±121 °E Sto	vrago: 20 to	±70 °C 4 tc	. ±150 °E		
Ambient temperature	Sensor head Amplifier		O to			+131 °F , Sto				22 °E	
Ambient humidity	Ampilliei	0 to +50 °C +32 to +122 °F (No dew condensation), Storage: 0 to +50 °C +32 to +122 °F									
Voltage withstandability	Sensor head	35 to 85 % RH, Storage: 35 to 85 % RH									
Insulation resistance	Sensor head	117									
Ilisulation resistance	Sensor head										
Vibration resistance		10 to 55 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each									
Amplifier Sensor head		10 to 150 Hz frequency, 0.75 mm 0.030 in amplitude in X, Y and Z directions for two hours each									
Shock resistance Sensor head Amplifier		500 m/s² acceleration (50 G approx.) in X, Y and Z directions for five times each  100 m/s² acceleration (10 G approx.) in X, Y and Z directions for five times each									
Material	Sensor head	Enclosure: Stainless steel (SUS303) Enclosure: Stainless steel (SUS303) Enclosure: Brass (Nickelin		s (Nickel plated)	ĺ	ess steel (SUS303) rt: ABS					
	Amplifier	Enclosure: ABS									
Cable	Sensor head	Connector attached high frequency coaxial cable, 3 m 9.843 ft long									
Cable length (Note 3)	Amplifier	Total length up to 100 m 328.084 ft is possible with 0.3mm², or more, cable.									
NI=4 \A/c ! - E !	Sensor head		40 g a	ipprox.		50 g appro	x. (Note 4)	45 g appro	x. (Note 4)	50 g a	approx.
Net Weight	Amplifier		· · · · · · · · · · · · · · · · · · ·			170 g a	approx.				
Accessories		,	Adjusting scre	ewdriver: 1 po	<b>c</b> .	Nut: 2		d lock washe er: 1 pc.	r: 1 pc.	head screws, s plain washers	M3 countersunk spring washers, s and M3 nuts ewdriver: 1 pc.

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +20 °C +68 °F.

- These values are for a range which is 20 to 60 % of the maximum sensing distance.
   Take care that the output voltage is reduced due to the resistance of the wiring cable.
   The given weight of the threaded type sensor head is the value including the weight of the nuts and the toothed lock washer.

## I/O CIRCUIT AND WIRING DIAGRAMS

#### I/O circuit diagram



Notes: 1) In case of using the analog voltage output, connect a device having a high input impedance. Also, take care that the output voltage is reduced due to the resistance of the wiring cable.

The alarm output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load.

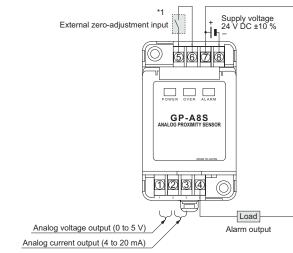
Symbols ... D1: Input protection diode

D2: Reverse supply polarity protection diode

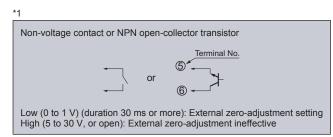
ZD: Surge absorption zener diode

Tr: NPN output transistor

#### Wiring diagram



Note: After the wiring, make sure to fit the terminal covers. The terminal cover having a concave depression at the top should be fitted on the side having terminal Nos. 1 to 4.

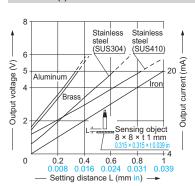


## SENSING CHARACTERISTICS (TYPICAL)

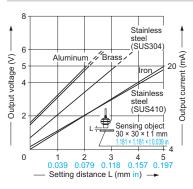
#### Correlation between material and output voltage / current

The **GP-A** series is made for all types of standard iron sensing objects. The graph below describes the output discrepancies that occur when detecting different types of metals.

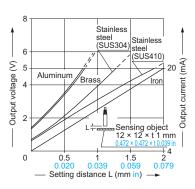
#### GP-A5S(I)



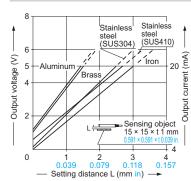
#### GP-A12ML(I)



## GP-A8S(I) GP-A10M(I)



#### GP-A14F(I)



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## PRECAUTIONS FOR PROPER USE

Refer to General precautions



· Never use this product as a sensing device for personnel protection.

 In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

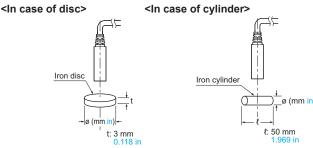
· Make sure to use in combination the sensor head and amplifier which have the same production serial number (5 digits). Since adjustment is done before shipment, if items with different production serial numbers are combined, the sensing characteristics will deteriorate even if they have the same model number.

The length of the sensor head cable cannot be changed.

## Linearity in case of disc-shaped or cylindrical objects

 In case the sensing object is disc-shaped or cylindrical, the linearity of the analog output varies with the sensing object size. In such a case, conduct zero adjustment when close mounting and, by adjusting to the maximum sensing distance and to 5 V as the voltage output (current output 20 mA), linearity (±0.5 % F.S.) can be attained on a full-scale if the sensing object's size is larger than those described in the table below.

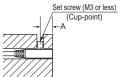
Model No.	Iron disc diameter ø (mm in)	Iron cylinder diameter ø (mm in)
GP-A5S(I)	12 0.472	10 0.394
GP-A8S(I)	12 0.472	10 0.394
GP-A10M(I)	12 0.472	10 0.394
GP-A12ML(I)	30 1.118	50 1.969
GP-A14F(I)	12 0.472	10 0.394



#### Mounting sensor head

#### Mounting with set screw

- The tightening torque should be under the value given below.
- Make sure to use an M3 or smaller set screw having a cup-point. <Non-threaded type Sensor head>

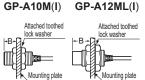


Model No.	A (mm in)	Tightening torque	
GP-A5S(I)	5 0.197	0.44 N·m	
GP-A8S(I)	or more	0.58 N·m	

Note: Do not apply excess torque.

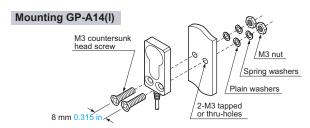
#### Mounting with nut

• The tightening torque should be under the value given below. <Threaded type Sensor head>



Model No.	B (mm in)	Tightening torque
GP-A10M(I)	7 0.276 or more	9.8 N·m
GP-A12ML(I)	14 0.551 or more	20 N·m

Note: Install in such as way so that the nut does not protrude from the screw.

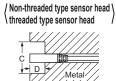


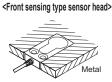
#### Distance from surrounding metal

· As metal around the sensor may affect the sensing performance, pay attention to the following points.

#### <Embedding of the sensor in metal>

• Since the analog output may change if the sensor is completely embedded in metal, keep the minimum distance specified in the table below.



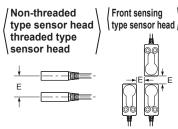


Model No.	C (mm in)	D (mm in)	
GP-A5S(I)		4 0.157	
GP-A8S(I)	ø18 ø0.709		
GP-A10M(I)		7 0.276	
GP-A12ML(I)	ø50 ø1.969	14 0.551	

 GP-A14F(I) can be used by being completely embedded in metal. However, the surrounding metal should not protrude beyond the sensing face.

#### **Mutual interference**

· When two or more sensor heads are installed in parallel or face to face, since the specifications may not be met, keep the minimum separation distance specified in the table below.



Model No.	E (mm in)			
woder No.	Between "I" type and non-"I" type	Between two "I" types or two non-"I" types		
GP-A5S(I)	11 0.433	36 1.417		
GP-A8S(I) GP-A10M(I)	11 0.433	38 1.496		
GP-A12ML(I)	14 0.551	130 5.118		
GP-A14F(I)	0 0	30 1.181		

Notes: 1) "I" type is different frequency type.

Y type

3 2 0 12

2) If the required resolution is lower than the specification (0.04 % F.S.), it is possible to bring the sensor heads nearer than the separation distances given in the table above. For further details, please contact our office.

#### **Dimensions of suitable crimp terminals**

suitable crim	p terminals	(Unit: mm in)
oe e	Round typ	е
10 0.394 or less 9 0.748 → 6 0.236 or less 9 0.748 → 7 less (After crimping)	19 0.7 6 0.236	10 0.394 r less 6 0.236 or less 748 ss

Note: Please use crimp terminals which have insulation sleeves. Recommended crimp terminal: Type 1.25 - 3.0

#### **Others**

6 0.236 or less

- Do not use during the initial transient time (0.5 sec.) after the power supply is switched on.
- Do not use the sensor at places having intense vibrations. as this can cause malfunction.

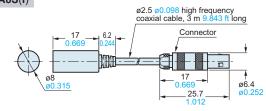
## DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

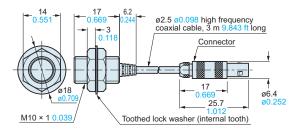
#### Sensor head

# GP-A5S(I) ø2.5 ø0.098 high frequency coaxial cable, 3 m 9.843 ft long Connector 25.7

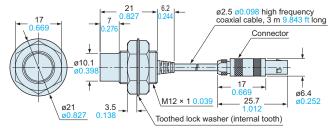
## GP-A8S(I)



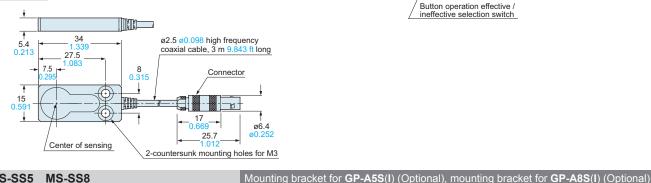
#### GP-A10M(I)



#### GP-A12ML(I)

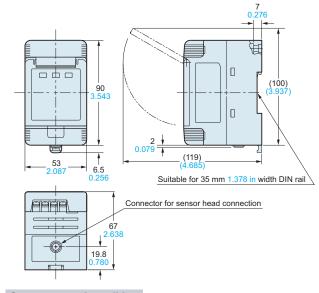


#### GP-A14F(I)

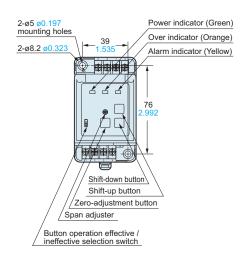


#### **Amplifier**

#### All models



#### Cover removed condition



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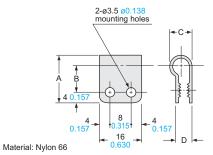
Selection Guide Laser Displacement

Digital Panel Controller

GP-X

GP-A

MS-SS5 MS-SS8



Model No.	MS-SS5	MS-SS8
А	18 0.709	20 0.787
В	10 0.394	11 0.433
С	8.3 0.327	10.3 0.406
D	6.1 0.240	6.5 0.256
Applicable model	GP-A5S(I)	GP-A8S(I)